

Item	Switchyard Pile Foundation				
Applicability	BSPTCL Projects				
Date of Issue	15.01.2016				
Validity	Till next revision				

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S.	Description	Items to be Checked	Tests/Checks to be	Ref. documents	Check/	Testing	Counter Check/Test by	Accepting authority in	
No.	of Activity		done	done		Agency	Extent	BSPTCL	BSPTCL
1.	Detailed Soil Investigation	a) Bore log	 Depth of bore log SPT Test Collection of samples 	As per BSPTCL Specification	Contractor	100% at Field	To witness 20% at Field	Site Engineer	
		b) Tests on samples	As per tech. Specs.	As per BSPTCL Specification	Contractor (Testing in BSPTCL accepted Lab)	100% by testing lab (Reports to be signed by Testing person & Checking person)	Review of lab test results (All soil reports to have signature of BSPTCL executive reviewing the report)	Site In-charge based on the guide line issued by BSPTCL in Annex-6	
2	A. Materials	1. Cement	1. Brand approval	Cement of approved brands by BSPTCL may be procured.	Contractor	As proposed by Contractor	Any new brand cement Proposed by Contractor shall be submitted to BSPTCL for approval	BSPTCL-HQ	
			2. Physical tests	As per document at Annexure-I of this FQP	Contractor Samples to be taken jointly with BSPTCL and tested at BSPTCL approved lab	Review of 100% MTC's and one sample for every Batch No. of Manufacturer.	100% review of lab test results & MTC's. Test results shall be sent by the Lab, by E mail directly to BSPTCL; further, hard Copy of Test Certificate shall also be sent by the Lab directly to BSPTCL by Postal Address.	Site In-charge	
			3.Chemical Tests Chemical composition of Cement	-do-	Contractor to submit MTC	Review of all MTC's	100% review of MTC results	Site incharge	



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No.	of Activity		done		Agency	Extent	BSPTCL	authority in BSPTCL	
		2. a) Reinforcement Steel	1. Source approval	May be procured either from main producers directly or through the authorized dealers who can produce MTC from main producers with traceability.	Contractor	As proposed by Contractor	Material shall be supplied from Main producers / authorized dealers.	Site In-charge	
			2. Physical and Chemical analysis test	As per annexure-2 of this FQP	Contractor to submit MTC	100% MTC's One sample* / 500 MT / Manufacturer shall be jointly sealed by BSPTCL and tested at BSPTCL approved Lab. *Note: All sizes of 10mm and above shall be taken for testing in every 500MT.	 100% review of MTC & embossing. Review of lab test results. Test results shall be sent by the Lab, by E mail directly to BSPTCL; further, hard Copy of Test Certificate shall also be sent by the Lab directly to BSPTCL by Postal Address. 	Site In-charge	



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Page3 of 20 S. Description Tests/Checks to be Items to be Checked Ref. documents **Check/Testing** Counter Check/Test by Accepting No. of Activity done **BSPTCL** authority in Agency Extent BSPTCL Project In-3. Coarse 1. Source approval Source with materials Contractor Proposed by the Contractor, To review the proposal based charge. meeting BSPTCL Aggregates indicating the location of the on the documents Once approved, Specification quarry and based on the test the particular results of Joint samples quarry shall be tested in BSPTCL accepted used for all the lab running contracts under various Packages . One sample per 200 cum or 2. Physical tests As per document at Samples to be taken jointly 100% review of lab test results. Site In-charge part thereof, Samples to be Annexure-3 of this and tested in BSPTCL tested by Contractor in Out of these 100% samples, **BSPTCL** accepted lab. BSPTCL shall witness 5 FQP accepted lab samples selected at random, spread during the overall execution period of contract. 1. Source approval Source with materials Contractor Project In-charge 4. Fine aggregate Proposed by the Contractor, To review the proposal based meeting BSPTCL indicating the location of the on the documents. Once approved, the particular Specification guarry and based on the source shall be results of Joint samples used for all the running tested in BSPTCL accepted contracts under lab. various Packages . One sample per 200 cum or 100% review of lab test 2. Physical test As per Annexure-4 of Samples to be taken jointly Site Incharge part thereof. Samples to be this FQP and tested in BSPTCL results tested by Contractor in BSPTCL accepted lab.



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	Out of these 100% sat BSPTCL shall witness	s at TPL,

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				accepted lab		Out of these 100% samples, BSPTCL shall witness at TPL, 5 samples selected at random, spread during the overall execution period of contract.	
	5. Water	1. Cleanliness	BSPTCL Specification (Water shall be fresh and clean)	Contractor	100% visual check at Field	Verification at random	Site Engineer
		2. PH Value	- do -	Contractor	One sample per source	100% review of the test results Ph value not less than 6	Site Engineer
	B) Before concreting of piles	1. Check for center line of each pile	Construction Drawings	Contractor	100%	100%	Site Incharge.
		2. Check for dia & verticality of each pile	-do-	-do-	-do-	-do-	-do-
		3. Check for depth of each pile	-do-	-do-	-do-	-do-	-do-
		4 Diameter of borehole	-do-	-do-	-do-	-do-	-do-
		5. Cut off & Founding level of each pile	-do-	-do-	-do-	-do-	-do-
		6 Sp. Gravity of bentonite slurry	As per IS 2911	-do-	-do-	-do-	-do-



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		7. Placement of reinforcement steel and its cover.	Bar bending schedule of construction drawing	-do-		-do-		-do-	-do-
	C) During concretinga) Workability	Slump test	100 – 150 mm as per BSPTCL Spec.	Contractor	Every	one hour for eacl	рпе	100% at field	Site Incharge.
	b) Concrete strength	Cubes compressive strength	As per BSPTCL Specn. & Annexure-5	Contractor.(at BSPTCL Appd. Lab.)	cubes each set fo one s streng caps, one s for ev thereo concr	et of cubes(3 No s for each set) fo pile and tested of r 7 days strength et for 28days gth. For the Pile beams, Chimney et of 3 Nos. of cu ery 20 Cu.m. or p of for each day of eting and tested rs strength.	e Pi ch in and off b) 10 re Norma out at install in the art Altern tested Labs. or In this sent b directl hard C shall a directl Addre	00% cubes for piles, le caps, beams, imney etc. to be taken presence of BSPTCL ficials. 00% review of test sults. ally testing shall be carried the Cube Testing Facility ed at BSPTCL premises, witness of BSPTCL. atively, samples shall be l at BSPTCL approved case, test results shall be ny the Lab, by E mail y to BSPTCL; Further, Copy of Test Certificate also be sent by the Lab ly to BSPTCL by Postal ss. urther, BSPTCL to witness sting on _20% samples d also to review 100% test sults.	Site Engr. 10% samples to be witnessed at TPL by BSPTCL Site Engineer and at least 5% samples at random, shall be witnessed by Site In-charge. In-case of Site/ BSPTCL Lab, 100% witness by BSPTCL Representative



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No.	of Activity done	Agency Extent BSPTCL	BSPTCL	authority in BSPTCL				
		c) Consumption of Concrete Volume	Rate of concreting w.r.t. length of built up pile	Theoretical Volume (Actual volume should be greater than theoretical volume)	Contractor.	every Pile	100%	Site Engineer
		D) Before concreting of pile caps & Pedestal						
		a) Bottom of excavated earth	Depth of foundation	Appd. Drgs.	Contractor	100% at Field	100% check by BSPTCL	Site Incharge
	b)Chipping of Pile head	Pile head	i) Removal of loose Material	As per Specification & IS:2911	Contractor	100%	100%	Site Incharge
			ii) Exposure of reinforcement steel	As per Specification & IS:2911	Contractor	100%	100%	Site Incharge
			iii) Cut off Level of Pile	As per construction drawings	Contractor	100%	100%	Site Incharge .



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	c) Stub/Anchor bolt	1) Centre Line	-do-	-do-	-do-		-do-	-do-
	setting							
		2) Diagonals	-do-	-do-	-do-		-do-	-do-



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No.	of Activity		done		Agency	Extent	BSPTCL	authority in BSPTCL
			 Level of stubs/Anchor plates 	-do-	-do-	-do-	-do-	-do-
		d) Reinforcement	Placement of reinforcement steel & its cover	Bar bending schedule of construction drawing	-do-	-do-	-do-	-do-
		E) P.C.C. (Grade, Thickness & Size)	completeness	IS:1456 and BSPTCL approved foundation drawings & specification	Joint Inspection by BSPTCL and CONTRACTOR	For all locations	Joint Inspection by BSPTCL and CONTRACTOR	Site Incharge.
3.	Pile Load testing	Pile Testing	a) Initial Test	IS:2911 (Part-4)	Contractor	As per IS:2911 (Part-4)	100%	Site Incharge
			b) Routine Test	IS:2911 (Part-4)	Contractor	As per IS:2911 (Part-4)	100%	Site Incharge



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ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR CEMENT

ORD	INARY PORTLAND CEN	/IENT			
S. No.	Name of the test	Ordinary Portland Cement 33 grade as per IS 269	Ordinary Portland Cement 43 grade as per IS 8112	Ordinary Portland Cement 53 grade as per IS 12269	Remarks
a)	Physical tests				To be conducted in Appd. Lab
(i)	Fineness	Specific surface area shall not be less than 225 sq.m. per Kg. or 2250 Cm2/gm.	Specific surface area shall not be less than 225 sq.m. per Kg or 2250 Cm2/gm.	Specific surface area shall not be less than 225 sq.m. per Kg or 2250 Cm2/gm.	Blaine's air permeability method as per IS 4031 (Part-2) / Sieve analysis as per IS 4031 (part-3)
(ii)	Compressive strength	72 ± 1 hour : Not less than 16 Mpa (16 N/mm2)	72 ± 1 hour : Not less than 23 Mpa (23 N/mm ²)	72 \pm 1 hour : Not less than 27Mpa (27 N/mm ²)	As per IS 4031 (Part-6)
		168 ± 2 hour : Not less than 22 Mpa (22 N/mm2)	168 ± 2 hour : Not less than 33Mpa (33 N/mm ²)	168 \pm 1 hour : Not less than 37Mpa (37 N/mm ²)	
		672 ± 4 hour : Not less than 33 Mpa (33 N/mm2)	672 ± 4 hour : Not less than 43 Mpa (43 N/mm ²)	672 ± 1 hour : Not less than 53 Mpa (53 N/mm ²)	
(iii)	Initial & Final setting time	Initial setting time : Not less than 30 minutes	Initial setting time : Not less than 30 minutes	Initial setting time : Not less than 30 minutes	As per IS 4031 (Part-5)
		Final setting time : Not more than 600 minutes	Final setting time : Not more than 600 minutes	Final setting time : Not more than 600 minutes	-do-
(iv)	Soundness	Unaerated cement shall not have an expansion of more than 10mm when tested by Le Chatlier and 0.8% by Autoclave test.	Unaerated cement shall not have an expansion of more than 10mm when tested by Le Chatlier and 0.8% by Autoclave test	Unaerated cement shall not have an expansion of more than 10mm when tested by Le Chatlier and 0.8% by Autoclave test.	Le Chatlier and Autoclave test as per IS 4031 (Part-3)



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S. No.	Name of the test	Ordinary Portland Cement 33 grade as per IS 269	Ordinary Portland Cement 43 grade as per IS 8112	Ordinary Portland Cement 53 grade as per IS 12269	Remarks
b)	Chemical composition	n tests			Review of MTC only
		a) Ratio of percentage of lime to percentage of silica, alumina & iron oxide 0.66 to 1.02		a) Ratio of percentage of lime to percentage of silica, alumina & iron oxide 0.80 to 1.02%	
		b) Ratio of percentage of alumina to that of iron oxide Minimum 0.66%	a) Ratio of percentage of alumina to that of iron oxide Minimum 0.66	a) Ratio of percentage of alumina to that of iron oxide Minimum 0.66%	
		c) Insoluble residue, percentage by mass Max. 4.00%	c) Insoluble residue, percentage by mass Max. 2.00%	c) Insoluble residue, percentage by mass Max. 2.00%	
		d) Magnesia percentage by mass Max. 6%	d) Magnesia percentage by mass Max. 6%	d) Magnesia percentage by mass Max. 6%	
		 e) Total sulphur content calculated as sulphuric anhydride (SO₃), percentage by mass not more than 2.5 and 3.0 when tri-calcium aluminate percent by mass is 5 or less and greater than 5 respectively. 	calculated as sulpuric	e) Total sulphur content calculated as sulpuric anhydride (SO ₃), percentage by mass not more than 2.5 and 3.0 when tri- calcium aluminate percent by mass is 5 or less and greater than 5 respectively.	
		f) Total loss on ignition - Not more than 5 percent	f) Total loss on ignition - Not more than 5 percent	f) Total loss on ignition - Not more than 4 percent	



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S. No.	Name of the test			Remarks				
2.	POZZOLANA PORTLA	AND CEMENT AS PER IS 1489	ID CEMENT AS PER IS 1489					
a)	Physical tests	i) Fineness	Specific surface area shall not be less than 300 sq.m. per Kg. or 3000 \mbox{Cm}^2/\mbox{gm}					
		ii) Compressive strength	a) 72 ± 1 hour : Not less than 16 Mpa (16 N/mm ²) b) 168 ± 2 hour : Not less than 22 Mpa (22 N/mm ²) c) 672 ± 4 hour : Not less than 33 Mpa (33 N/mm ²)					
		iii) Initial & Final setting time	Initial setting time : Not less than 30 minutes Final setting time : Not more than 600 minutes					
		iv) Soundness	Unaerated cement shall not have an expansion of more than 10mm Le Chatlie IS 4031 (Part-3)	er test and 0.8% by Autoclave test as per				
b)	Chemical composition tests	a) Magnesia percentage by mass	a) Magnesia percentage by mass Max. 6%					
		b) Insoluble material, percentage	-do-					
		c) Total sulphur content calculated	c) Total sulphur content calculated as sulpuric anhydride (SO ₃), percentage by mass not more than 3.0					
		d) Total loss on ignition - Not more th	han 5 percent					

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ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR REINFORCEMENT STEEL AS PER IS 1786-1985 Edition-4.3 (2004-12)

S. No.	Name of the test	Fe 415	Fe 500
i)	Chemical analysis test		
	Carbon	0.30 Percent Maximum	0.30 Percent Maximum
	Sulphur	0.060 Percent Maximum	0.055 Percent Maximum
	Phosphorus	0.060 Percent Maximum	0.055 Percent Maximum
	Sulphur & Phosphorus	0.11 Percent Maximum	0.105 Percent Maximum
ii)	Physical tests		
	a) Tensile Strength Minimum	10% more than actual 0.2% proof stress but not less than 485 N/Sq.mm.	8 % more than actual 0.2% proof stress but not less than 545 N/Sq.mm
	b) 0.2% of proof stress/Yield stress Minimum, N/mm ²	415	500
	c) Elongation percent , Minimum	14.5	12
iii)	Bend & Rebend tests	Pass	Pass



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ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR COARSE AGGREGATES AS PER IS 383

3.	Coarse Aggregates										
i)	Physical Tests										
	a) Determination of particles size	a. IS Sieve Designation	%			or Single-Sized Aggregate nominal size		Percentage Passing for grades Aggregate of nominal size			
			40 mm	20 mm	16 mm	12.5 mm	10 mm	40 mm	20 mm	16 mm	12.5 mm
		63 mm	100	-	-	-	-	-	-	-	-
		40 mm	85 to 100	100	-	-	-	95 to 100	100	-	-
		20 mm	0 to 20	85 to 100	100	-	-	30 to 70	95 to 100	100	100
		16 mm	-	-	85 to 100	100	-	-	-	90-100	-
		12.5 mm	-	-	-	85 to 100	100	-	-	-	90 to 100
		10 mm	0 to 5	0 to 20	0 to 30	0 to 45	85 to 100	10 to 35	25 to 55	30 to 70	40 to 85
		4.75 mm	-	0 to 5	0 to 5	0 to 10	0 to 20	0 to 5	0 to 10	0 to 10	0 to 10
		2.36 mm	-	-	-	-	0 to 5	-	-	-	-
	b. Flakiness index		Not to exceed	25%							
	c. Crushing Value		Not to exceed	45%							
	d. Presence of dele	trious material	Total presence	e of deleteriou	is materials no	ot to exceed 5	%				



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e.	Hardness	Abrasion value not more than 40%, Impact value not more than 30%
f.	Soundness test (for concrete work subject to frost action)	12% when tested with sodium sulphate and 18% when tested with magnesium sulphate



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ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR FINE AGGREGATES AS PER IS 383

Annex-4

4.	Fine aggregates				
i)	Physical Tests		Percentage passing for graded aggregate of nominal size		
	a) Determination of particle size	IS Sieve Designation	F.A. Zone I	F.A. Zone II	F.A. Zone III
		10 mm	100	100	100
		4.75 mm	90-100	90-100	90-100
		2.36 mm	60-95	75-100	85-100
		1.18 mm	30-70	55-90	75-100
		600 microns	15-34	35-59	60-79
		300 microns	5 to 20	8 to 30	12 to 40
		150 microns	0-10	0-10	0-10
	b) Silt content		Not to exceed 8%	Not to exceed 8%	Not to exceed 8%
	c) Presence of deleterious material	Total presence of deleterious materials shall not exceed 5% 12% when tested with sodium sulphate and 15% when tested with magnesium sulphate			
	d) Soundness Applicable to concrete work subject to frost action				



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ACCEPTANCE CRITERIA AND PERMISSIBLE LIMITS FOR CONCRETE WORK

1)	Concrete	a) Workability	Slump shall be recorded by slump cone method and it shall between 100 - 150 mm.
		b) Compressive strength	For Design mix as per IS:456 for Grade M20 or above For nominal (volumetric) concrete mixes compressive strength for 1:1.5:3 (Cement : Fine aggregates: Coarse aggregates) concrete 28 days strength shall be min 265Kg/cm ² .

Notes:

- 1) All Design Mix concrete shall be as per IS: 456.. In case of piles subsequently exposed to free water or in case of piles where concreting is done under water or drilling mud using methods other than the tremie, 10% extra cement over that required for the design grade of concrete at the specified slump shall be used subject to minimum quantity of cement specified above.
- 2) ACCEPTANCE CRITERIA BASED ON 28 DAYS COMPRESSIVE STRENGTHS FOR DESIGN MIX CONCRETE: AS PER Table-11 of IS:456 as given below:

Specified Grade	Mean of the Group of 4 Non-Overlapping consecutive test results in N/sq mm	Individual Test Results in N/sq mm
M 20 or above	Shall greater than or equal to fck+0.825 x established standard deviation (rounded off to nearest 0.5 N/sq mm)*	≥ fck – 3 N/sq mm
	Or	
	Fck + 3 N/sq mm, whichever is greater	

* Established value of standard deviation shall be determined based on Note of Table-11 of IS: 456



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3) ACCEPTANCE CRITERIA BASED ON 28 DAYS COMPRESSIVE STRENGTHS FOR NOMINAL MIX CONCRETE:

- a) On the basis of mandatory lab test result, in case of actual average compressive strength being less than specified strength but up to 70% of specified strength, concrete may be accepted and the rate payable shall be in the same proportion as the actual average compressive strength bears to specified compressive strength.
- b) If the actual average strength of accepted sample is less than 70% of specified strength, the Site-in-charge shall reject the defective portion of work represent by sample and nothing shall be paid for the rejected work. Remedial measures necessary to retain the structure shall be taken at the risk and cost of contractor. If, however, the Engineer-in-charge / Project In-charge so desires, he may order additional tests to be carried out to ascertain if the structure can be retained/rectified. All the charges in connection with these additional tests shall be borne by the Contractor.
- c) 53 Grade cement shall be used after obtaining specific approval of the Engineer in charge.
- d) Portland slag cement conforming to IS: 455 may be used as per Technical Specification.

General Notes:

- 1) This Field Quality Plan is not to limit the supervisory checks which are otherwise required to be carried out during execution of work as per drawings/Technical specifications etc.
- 2) All materials under supply contract should have D.I. before they are erected.
- 3) Contractor shall be responsible for implementing/documenting the FQP. Documents shall be handed over by the contractor to BSPTCL after the completion of the work.
- 4) Project incharge means over all incharge of work. Site Incharge means incharge of the Site. Site Engr means incharge of the section.
- 5) In case of deviation the approving authority will be one step above the officer designated for acceptance in this quality plan subject to minimum level of Site incharge.
- 6) Acceptance criteria and permissible limits for tests are indicated in the Annexures. However for further details/tests BSPTCL specification and relevant Indian standards shall be referred.
- 7) Tests as mentioned in this FQP shall generally be followed. However E.I.C. reserves the right to order additional tests wherever required necessary at the cost of the agency.



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- 8) All counter checks/tests by BSPTCL shall be carried out by BSPTCL's officials' at least at the level of Site. Engr.
- 9) The authorized dealer means the dealer whose names are listed in the main producer's web site or certified by the main producers.
- 10) Accepting Authority for testing Laboratory shall be BSPTCL-HQ.
- 11) Mobile testing Labs owned by the contractor may also be acceptable if their facilities meet the testing requirements and the testing equipments are properly calibrated at Third Party Labs where testing/calibration is to be carried out should be accredited by NABL or an agency operating in line with ISO/IEC 17011 and having full membership & MRA of ILAC/APLAC, subject to approval of project Incharge.
- 12) READYMIX CONCRETE (RMC) IS ACCEPTABLE FOR USE. HOWEVER, SITE INCHARGE SHALL APPROVE THE SOURCE OF MATERIALS TO BE USED FOR RMC .The documentation to be maintained shall be as per IS 4926:2003 i.e i) Information to be supplied by the purchaser (clause 7)

ii) Information to be supplied by the producer (clause 8)

iii) Sampling for concrete strength should be one set of 3 nos of cubes for every 50 cu.m or part thereof for each day of concreting and 28 days compressive strength shall be tested in line with IS:456.

- 13) Epoxy coating on reinforcement steel wherever required shall be done as per IS 13620.
- 14) Cement is to be used in the order it is delivered (ie. First in First Out). Cement bought to works shall not be more than 6 weeks old from the date of manufacture, in case the cement remains in storage for more than 3 months, the cement shall be retested before use and shall be rejected, if it fails to conform to any of the requirements given in the relevant Indian Standard. Cement shall be packed in bags and stored in accordance with the provisions in IS -4082.
- 15) If e-mail facility is not available in BSPTCL approved Lab, report may be collected directly by BSPTCL / Speed Post / Register Post / UPC.
- 16) In case any Laboratory refuses to allow BSPTCL representative for witnessing the test, same shall be taken in writing and approved by BSPTCL-HQ.
- 17) Bidders should thoroughly go through the QAP, MQP & FQP prior to submission of proposal of bids. No extra claim on account of implementation of this QAP, MQP & FQP under any circumstances shall be entertained. All destructive tests, wherever required in compliance of the MQP & FQP shall be done by the contractor without extra cost implications. These MQP & FQP shall be applicable for all the contracts. However the BSPTCL reserves the rights to waive off any testing at its discretion in the interest of the progress of the projects.



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Annex-7

ENGINEERING GUIDE LINE FOR CHECKING / ACCEPTING SOIL INVESTIGATION REPORT :

Following are the guide line for checking and accepting the soil investigation report:

The soil investigation shall be carried out in line with the Technical Specification. The detailed soil Investigation Report should be signed by the soil investigating agency, Line Contractor and BSPTCL's Site Engineer and following points should be checked in the soil investigation report :

1) Normal Locations :

- a) Soil investigation report should contain the bore Log sheet indicating the variation of different soil strata.
- b) The Bearing capacity, Bulk density (γ), Submerged Density(γ_{Sub}), angle of repose (δ) in dry as well as wet condition and Angle of internal friction (ϕ) for different soil layers including at 3m depth shall be indicated in the Soil investigation report.
- c) Present water table and history of variation of water table at the tower location shall be indicated in the soil investigation report.
- d) Classification of foundation should be indicated based on the water table , Bearing capacity, Swelling Index, Soil type and the value of angle of repose (δ) in line with parameters indicated in the standard foundation drawings.

2) River Crossing /Special Locations:

- a) A sketch indicating profile of river crossing locations with borehole positions shall be indicated in the soil investigation report.
- b) Maximum discharge, Maximum velocity and Highest Flood Level (HFL) data (authenticated) of the river shall be enclosed in the Soil Investigation Report.
- c) Comprehensive Bore log Sheet indicating the depth of different Strata, Soil type, SPT value & water table for each bore hole is to be indicated in the soil investigation report.



FIELD QUALITY PLAN

Item	Switchyard Pile Foundation
Applicability	BSPTCL Projects
Date of Issue	15.01.2016
Validity	Till next revision

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- d) Natural Ground Level (GL) for all the locations are to be indicated. Note that the GL & HFL should be with respect to same reference. For example if HFL is given in RL, the ground level should be in terms of RL only. Mixing of level with respect to MSL (Mean Sea level) & RL should be avoided.
- e) Whether the river is navigable or not is to be indicated in the soil investigation report.
- f) Silt factor calculation based on the laboratory test results of weighted mean diameter (d_m) of soil for different layers of the soil shall be furnished in the soil investigation report.
- g) Bulk density (γ), Submerged Density (γ_{sub}), Value of Cohesion (**C**) and Angle of internal friction (φ) for different soil layers based on laboratory test results shall be indicated in the soil investigation report.
- h) If Rock is encountered prior to termination of bore hole (40m below existing Ground Level), core drilling should be done. The details of core recovery (Run wise) and calculation of Rock Quality Designation (RQD) together with the photograph of core sample properly placed in a core Box are to be enclosed in the soil investigation report.
- i) If the refusal is not obtained or the type of soil encountered at 40m depth below existing ground level is very poor (like loose clay, organic deposit etc.) further boring should be continued upto a depth of 50m below Ground Level or refusal whichever is earlier and all relevant data upto termination depth of bore holes shall be furnished in the Soil Investigation Report as detailed above.

j) Liquefaction Potential Analysis should be included in the report (for seismic zone-3 and above only) and recommendation of possible remedial measures shall be provided.